

Claims Not Being Amended

33. (previously amended, previously elected) A device comprising:

- a) a substrate;
- b) a first dielectric layer positioned on the substrate;
- c) a second dielectric layer positioned on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics.
- d) a third dielectric layer positioned on the second dielectric layer;
- e) a fourth dielectric layer positioned on the third dielectric layer, wherein the first and fourth dielectric layers have dissimilar etching characteristics;
- f) a fifth dielectric layer positioned on the fourth dielectric layer, wherein the fifth dielectric layer has dissimilar etching characteristics with regard to the second and the fourth dielectric layers, and wherein the first and fifth dielectric layers have similar etching characteristics;
- g) a first region in the fifth dielectric layer defining a power line trench extending through the fifth, fourth and third dielectric layers;
- h) a second region in the fifth dielectric layer defining a signal line trench extending through the fifth dielectric layer; and
- i) a third region in the fourth dielectric layer underlying the signal line trench, defining a first via hole extending through the fourth, third, second and first dielectric layers, wherein the power line trench, the signal line trench and the first via hole are adapted for containing a triple damascene structure.

35. (previously prelim. amendment, previously elected) The device of claim 33 wherein (1) the first, third and fifth dielectric layers comprise one or more dielectric materials selected from the group consisting of amorphous fluorinated carbon, organic spin-on materials, spin-on-glass, aero-gel, poly(arylene)ethers, fluorinated poly(arylene)ethers and divinyl siloxane benzo-cyclobutane and (2) the second and fourth dielectric layers comprise one or more dielectric materials selected from the group consisting of SiO₂ and fluorinated-SiO₂.

36. (previously prelim. amendment, previously elected) The device of claim 33 wherein (1) the first, third and fifth dielectric layers comprise one or more dielectric materials selected from the group consisting of SiO₂ and fluorinated SiO₂ and (2) the

second and fourth dielectric layers comprise one or more dielectric materials selected from the group consisting of amorphous fluorinated carbon, organic spin-on materials, spin-on-glass, aero-gel, poly(arylene)ethers, fluorinated poly(arylene)ethers and divinyl siloxane benzocyclobutane.

37. (previously prelim. amendment, previously elected) The device of claim 33 additionally comprising a conductive material positioned in the power line trench, the signal line trench and the first via hole, thereby forming a power line, a signal line and a first via plug.

38. (previously prelim. amendment, previously elected) The device of claim 37 wherein the power line comprises a substantially greater thickness than the signal line.

39. (previously prelim. amendment, previously elected) The device of claim 33 additionally comprising a fourth region in the second dielectric layer underlying the power line trench, defining a second via hole extending through the second and first dielectric layers, wherein the power line trench, the signal trench, the first via hole and the second via hole are adapted for containing a quadruple damascene structure.

40. (previously prelim. amendment, previously elected) The device of claim 39 additionally comprising a conductive material positioned in the power line trench, the signal trench, the first via hole and the second via hole.

41. (previously prelim. amendment, previously elected) A device comprising:

- a) a substrate;
- b) a cap layer positioned on the substrate;
- c) a first dielectric layer positioned on the cap layer;
- d) a second dielectric layer positioned on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- e) a third dielectric layer positioned on the second dielectric layer;
- f) a fourth dielectric layer positioned on the third dielectric layer, wherein (1) the first and fourth dielectric layers have dissimilar etching characteristics and

- (2) the cap layer and the second and fourth dielectric layers have similar etching characteristics;
- g) a fifth dielectric layer positioned on the fourth dielectric layer, wherein (1) the fifth dielectric layer has dissimilar etching characteristics with regard to the cap layer and the second and fourth dielectric layers and (2) the first and fifth dielectric layers have similar etching characteristics;
- h) a first region in the fifth dielectric layer defining a power line trench extending through the fifth, fourth, third and second dielectric layers;
- i) a second region in the fifth dielectric layer defining a signal line trench extending through the fifth and fourth dielectric layers; and
- j) a third region in the third dielectric layer and underlying the signal trench line, defining a first via hole extending from the third dielectric layer to the substrate, wherein the power line trench, the signal line trench and the first via hole are adapted for containing a triple damascene structure.

42. (previously prelim. amendment, previously elected) The device of claim 41 additionally comprising a conductive material positioned in the power line trench, the signal line trench and the first via hole, thereby forming a power line, a signal line and a first via plug.

43. (previously prelim. amendment, previously elected) The device of claim 42 wherein the power line comprises a substantially greater thickness than the signal line.

44. (previously prelim. amendment, previously elected) The device of claim 41 additionally comprising a fourth region in the first dielectric layer and underlying the power line trench, defining a second via hole extending from the power line trench to the substrate, wherein the power line trench, the signal line trench, the first via hole and the second via hole are adapted for containing a quadruple damascene structure.

45. (previously prelim. amendment, previously elected) The device of claim 44 additionally comprising a conductive material positioned in the power line trench, the signal line trench, the first via hole and the second via hole.

46. (previously prelim. amendment, previously elected) A device comprising:
- a) a substrate;
 - b) a first dielectric layer positioned on the substrate;
 - c) a second dielectric layer positioned on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
 - d) a third dielectric layer positioned on the second dielectric layer, wherein (1) the second and third dielectric layers have dissimilar etching characteristics and (2) the first and third dielectric layers have similar etching characteristics;
 - e) a first region in the third dielectric layer defining a power line trench extending through the third and second dielectric layers;
 - f) a second region in the third dielectric layer defining a signal line trench extending to the first dielectric layer; and
 - g) a third region in the first dielectric layer and underlying the signal trench, defining a first via hole extending from the signal line trench to the substrate.

47. (previously prelim. amendment, previously elected) The device of claim 46 additionally comprising a conductive material positioned in the power line trench, the signal line trench and the first via hole, thereby forming a power line, a signal line and a first via plug.

48. (previously prelim. amendment, previously elected) The device of claim 47 wherein the power line comprises a substantially greater thickness than the signal line.

49. (previously prelim. amendment, previously elected) The device of claim 46 additionally comprising a fourth region in the first dielectric layer and underlying the power line trench defining a via hole extending from the power line trench to the substrate.

50. (previously prelim. amendment, previously elected) The device of claim 49 additionally comprising a conductive material positioned in the power line trench, the signal line trench, the first via hole and the second via hole.

51. (previously prelim. amendment, previously elected) A device comprising:

- a) a substrate;
- b) a first dielectric layer positioned on the substrate;
- c) a second dielectric layer positioned on the first dielectric layer;
- d) a third dielectric layer positioned on the second dielectric layer, wherein the first, second and third dielectric layers have similar etching characteristics;
- e) a first region in the third dielectric layer defining a power line trench extending through the third and second dielectric layers;
- f) a second region in the third dielectric layer defining a signal line trench extending through the third dielectric layer; and
- g) a third region in the second dielectric layer and underlying the signal line trench, defining a first via hole extending from the signal line trench to the substrate.

52. (previously prelim. amendment, previously elected) The device of claim 51 additionally comprising a conductive material positioned in the power line trench, the signal line trench and the first via hole, thereby forming a power line, a signal line and a first via plug.

53. (previously prelim. amendment, previously elected) The device of claim 52 wherein the power line comprises a substantially greater thickness than the signal line.

54. (previously prelim. amendment, previously elected) The device of claim 51 additionally comprising a fourth region in the first dielectric layer and underlying the power line trench, defining a second via hole extending from the power line trench to the substrate.

55. (previously prelim. amendment, previously elected) The device of claim 54 additionally comprising a conductive material positioned in the power line trench, the signal line trench, the first via hole and the second via hole.

Claims Previously Withdrawn

1. (previously withdrawn) A method of forming a structure on a substrate, the method comprising:

- a) depositing a first dielectric layer on the substrate;
- b) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- c) depositing a third dielectric layer on the second dielectric layer;
- d) depositing a fourth dielectric layer on the third dielectric layer, wherein the first and fourth dielectric layers have dissimilar etching characteristics;
- e) depositing a fifth dielectric layer on the fourth dielectric layer, wherein the fifth dielectric layer has dissimilar etching characteristics with regard to the second and the fourth dielectric layers, and wherein the first and fifth dielectric layers have similar etching characteristics;
- f) simultaneously anisotropically etching a power line trench and a via pattern through the fifth, fourth and third dielectric layers, in a first etching sequence; and
- g) anisotropically etching a signal line trench, overlaying the via pattern, through the fifth dielectric layer, and anisotropically etching the via pattern to the substrate thereby forming a first via hole extending from the signal line trench to the substrate, in a second etching sequence, wherein the power line trench and the signal trench having an underlying via hole are adapted for forming a triple damascene structure.

2. (previously withdrawn) The method of claim 1 wherein the first etching sequence comprises:

- a) forming a mask layer, having a power line trench pattern and the via pattern, on the fifth dielectric layer;
- b) anisotropically etching the power line trench pattern through the fifth, fourth and third dielectric layers, thereby forming a power line trench and simultaneously anisotropically etching the via pattern through the fifth, fourth and third dielectric layers; and
- c) removing the mask layer.

3. (previously withdrawn) The method of claim 1 wherein the second etching sequence comprises:

a) forming a mask layer, having a signal line trench pattern overlaying the via pattern, on the fifth dielectric layer and forming the mask layer inside the power line trench;

b) anisotropically etching the via pattern through the second dielectric layer; and

c) anisotropically etching the signal line trench pattern through the fifth dielectric layer thereby forming a signal line trench, and simultaneously anisotropically etching the via pattern through the first dielectric layer.

4. (previously withdrawn) The method of claim 1 wherein the first, third and fifth dielectric layers comprise one or more dielectric materials selected from the group consisting of amorphous fluorinated carbon, organic spin-on materials, spin-on-glass, aero-gel, poly(arylene) ethers, fluorinated poly(arylene) ethers and divinyl siloxane benzocyclobutane.

5. (previously withdrawn) The method of claim 4 wherein the second and fourth dielectric layers comprise one or more dielectric materials selected from the group consisting of SiO_2 and fluorinated SiO_2 .

6. (previously withdrawn) The method of claim 1 wherein the first, third and fifth dielectric layers comprise one or more dielectric materials selected from the group consisting of SiO_2 and fluorinated SiO_2 .

7. (previously withdrawn) The method of claim 6 wherein the second and fourth dielectric layers comprise one or more dielectric materials selected from the group consisting of amorphous fluorinated carbon, organic spin-on materials, spin-on-glass, aero-gel, poly(arylene) ethers, fluorinated poly(arylene) ethers and divinyl siloxane benzocyclobutane.

8. (previously withdrawn) The method of claim 1 additionally comprising simultaneously filling the power line trench, the signal line trench and the first via hole with a conductive material, whereby a triple damascene structure is formed.

9. (previously withdrawn) The method of claim 8 wherein the conductive material comprises one or more materials selected from the group consisting of metals, alloys, metallic superconductors and nonmetallic superconductors.

10. (previously withdrawn) The method of claim 1 additionally comprising forming a second via hole underlying the power line trench and extending to the substrate, wherein the power line trench, the signal line trench, and the first and second via holes are adapted for forming a quadruple damascene structure.

11. (previously withdrawn) The method of claim 10 additionally comprising simultaneously filling the power line trench, the signal line trench, the first via hole and the second via hole with a conductive material, whereby a quadruple damascene structure is formed.

12. (previously withdrawn) A method of forming a structure on a substrate, the method comprising:

- a) depositing a cap layer on the substrate;
- b) depositing a first dielectric layer on the cap layer;
- c) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- d) depositing a third dielectric layer on the second dielectric layer;
- e) depositing a fourth dielectric layer on the third dielectric layer, wherein the first and fourth dielectric layers have dissimilar etching characteristics, and wherein the cap layer and the second and fourth dielectric layers have similar etching characteristics;

f) depositing a fifth dielectric layer on the fourth dielectric layer, wherein the fifth dielectric layer has dissimilar etching characteristics with regard to the cap layer and to the second and the fourth dielectric layers, and wherein the first and fifth dielectric layers have similar etching characteristics;

g) simultaneously anisotropically etching a power line trench pattern and a via pattern through the fifth, fourth and third dielectric layers, in a first etching sequence; and

h) anisotropically etching a signal line trench, overlaying the via pattern, through the fifth and fourth dielectric layers, anisotropically etching the via pattern to the substrate thereby forming a first via hole extending from the signal line trench to the substrate, and anisotropically etching the power line trench pattern through the second dielectric layer thereby forming a power line trench, in a second etching sequence.

13. (previously withdrawn) The method of claim 12 wherein the first etching sequence comprises:

a) forming a mask layer, having the power line trench pattern and the via pattern, on the fifth dielectric layer;

b) anisotropically etching the power line trench pattern through the fifth, fourth and third dielectric layers, and simultaneously anisotropically etching the via pattern through the fifth, fourth and third dielectric layers; and

c) removing the mask layer.

14. (previously withdrawn) The method of claim 12 wherein the second etching sequence comprises:

a) forming a mask layer, having a signal line trench pattern overlaying the via pattern, on the fifth dielectric layer and forming the mask layer inside the power line trench;

b) anisotropically etching the via pattern through the second dielectric layer;

c) anisotropically etching the signal line trench pattern through the fifth dielectric layer thereby forming a signal line trench, and simultaneously anisotropically etching the via pattern through the first dielectric layer; and

d) anisotropically etching the signal line trench pattern through the fourth dielectric layer, simultaneously anisotropically etching the power line trench pattern through the second dielectric layer and simultaneously anisotropically etching the via pattern through the cap layer.

15. (previously withdrawn) The method of claim 12 additionally comprising simultaneously filling the power line trench, the signal line trench and the first via hole with a conductive material, whereby a triple damascene structure is formed.

16. (previously withdrawn) The method of claim 12 additionally comprising forming a second via hole, underlying the power line trench, extending to the substrate.

17. (previously withdrawn) The method of claim 16 additionally comprising simultaneously filling the power line trench, the signal line trench, the first via hole and the second via hole with a conductive material, whereby a quadruple damascene structure is formed.

18. (previously withdrawn) A method of forming a structure on a substrate, the method comprising:

a) depositing a first dielectric layer on the substrate;

b) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;

c) depositing a third dielectric layer on the second dielectric layer, wherein the second and third dielectric layers have dissimilar etching characteristics and wherein the first and third dielectric layers have similar etching characteristics;

d) simultaneously anisotropically etching a power line trench and a via pattern through the third and second dielectric layers, in a first etching sequence; and

e) anisotropically etching a signal line trench, overlaying the via pattern, through the third dielectric layer, and simultaneously etching the via pattern to the substrate thereby forming a first via hole extending from the signal line trench to the substrate, in a second etching sequence.

19. (previously withdrawn) The method of claim 18 wherein the first etching sequence comprises:

a) forming a mask layer, having a power line trench pattern and the via pattern, on the third dielectric layer;

b) anisotropically etching the power line trench pattern through the third and second dielectric layers, thereby forming a power line trench and simultaneously anisotropically etching the via pattern through the third and second dielectric layers; and

c) removing the mask layer.

20. (previously withdrawn) The method of claim 18 wherein the second etching sequence comprises:

a) forming a mask layer, having a signal line trench pattern overlaying the via pattern, on the third dielectric layer and forming the mask layer inside the power line trench, and;

b) anisotropically etching the signal line trench pattern through the third dielectric layer thereby forming a signal line trench, and simultaneously anisotropically etching the via pattern through the first dielectric layer.

21. (previously withdrawn) The method of claim 18 wherein the first and third dielectric layers comprise one or more dielectric materials selected from the group consisting of amorphous fluorinated carbon, organic spin-on materials, spin-on-glass, aero-gel, poly(arylene) ethers, fluorinated poly(arylene) ethers and divinyl siloxane benzocyclobutane.

22. (previously withdrawn) The method of claim 21 wherein the second dielectric layer comprises one or more dielectric materials selected from the group consisting of SiO₂ and fluorinated SiO₂.

23. (previously withdrawn) The method of claim 18 additionally comprising simultaneously filling the power line trench, the signal line trench and the first via hole with a conductive material, whereby a triple damascene structure is formed.

24. (previously withdrawn) The method of claim 18 additionally comprising forming a second via hole, underlying the power line trench, extending to the substrate.

25. (previously withdrawn) The method of claim 24 additionally comprising simultaneously filling the power line trench, the signal line trench, the first via hole and the second via hole with a conductive material, whereby a quadruple damascene structure is formed.

26. (previously withdrawn) A method of forming a structure on a substrate, the method comprising:

- a) depositing a first dielectric layer on the substrate;
- b) depositing a second dielectric layer on the first dielectric layer;
- c) depositing a third dielectric layer on the second dielectric layer, wherein the first, second and third dielectric layers have similar etching characteristics;
- d) simultaneously anisotropically etching a power line trench pattern and a via pattern through the third and second dielectric layers, in a first etching sequence; and
- e) anisotropically etching a signal line trench, overlaying the via pattern, through the third dielectric layer, and simultaneously anisotropically etching the via pattern to the substrate thereby forming a first via hole extending from the signal line trench to the substrate, in a second etching sequence.

27. (previously withdrawn) The method of claim 26 wherein the first etching sequence comprises:

- a) forming a mask layer, having the power line trench pattern and the via pattern, on the third dielectric layer;
- b) timed anisotropically etching the power line trench pattern through the third and second dielectric layers, thereby forming a power line trench and simultaneously timed anisotropically etching the via pattern through the third and second dielectric layers; and
- c) removing the mask layer.

28. (previously withdrawn) The method of claim 26 wherein the second etching sequence comprises:

- a) forming a mask layer, having a signal line trench pattern overlaying the via pattern, on the third dielectric layer and forming the mask layer inside the power line trench; and
- b) timed anisotropically etching the signal line trench pattern through the third dielectric layer thereby forming a signal line trench, and simultaneously timed anisotropically etching the via pattern through the first dielectric layer.

29. (previously withdrawn) The method of claim 26 wherein the first, second and third dielectric layers comprise one or more dielectric materials selected from the group consisting of SiO_2 and fluorinated SiO_2 .

30. (previously withdrawn) The method of claim 26 additionally comprising simultaneously filling the power line trench, the signal line trench and the first via hole with a conductive material, whereby a triple damascene structure is formed.

31. (previously withdrawn) The method of claim 26 additionally comprising forming a second via hole, underlying the power line trench, extending to the substrate.

32. (previously withdrawn) The method of claim 31 additionally comprising simultaneously filling the power line trench, the signal line trench, the first via hole and the second via hole with a conductive material, whereby a quadruple damascene structure is formed.

34. (previously withdrawn) An apparatus for controlling the formation of a fabricated structure on a substrate, the apparatus comprising:

a) at least one controller adapted for interacting with a plurality of fabrication stations including: (1) a first fabrication station for depositing a first dielectric layer on a substrate, (2) a second fabrication station for depositing a second dielectric layer on the first dielectric layer, (3) a third fabrication station for depositing a third dielectric layer on the second dielectric layer, (4) a fourth fabrication station for depositing a fourth dielectric layer on the third dielectric layer, (5) a fifth fabrication station for depositing a fifth dielectric layer on the fourth dielectric layer, (6) a sixth fabrication station for simultaneously anisotropically etching a power line trench pattern and a via pattern through the fifth, fourth and third dielectric layers, and (7) a seventh fabrication station for anisotropically etching a signal line trench pattern through the fifth dielectric layer and anisotropically etching the via pattern through the second and first dielectric layers; and

b) a data structure which causes the controller to control the formation of the fabricated structure.

56. (previously prelim. amendment, previously withdrawn) An integrated circuit structure fabricated in accordance with a process comprising:

- a) depositing a first dielectric layer on a substrate;
- b) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- c) depositing a third dielectric layer on the second dielectric layer;

- d) depositing a fourth dielectric layer on the third dielectric layer, wherein the first and fourth dielectric layers have dissimilar etching characteristics;
- e) depositing a fifth dielectric layer on the fourth dielectric layer, wherein the fifth dielectric layer has dissimilar etching characteristics with regard to the second and the fourth dielectric layers, and wherein the first and fifth dielectric layers have similar etching characteristics;
- f) simultaneously anisotropically etching a power line trench and a via pattern through the fifth, fourth and third dielectric layers, in a first etching sequence; and
- g) anisotropically etching a signal line trench, overlaying the via pattern, through the fifth dielectric layer, and anisotropically etching the via pattern to the substrate thereby forming a via hole extending from the signal line trench to the substrate, in a second etching sequence, wherein a integrated circuit structure is fabricated including the power line trench and the signal trench having an underlying via hole.

57. (previously prelim. amendment, previously withdrawn) An integrated circuit structure fabricated in accordance with a process comprising:

- a) depositing a cap layer on a substrate;
- b) depositing a first dielectric layer on the cap layer;
- c) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- d) depositing a third dielectric layer on the second dielectric layer;
- e) depositing a fourth dielectric layer on the third dielectric layer, wherein the first and fourth dielectric layers have dissimilar etching characteristics, and wherein the cap layer and the second and fourth dielectric layers have similar etching characteristics;
- f) depositing a fifth dielectric layer on the fourth dielectric layer, wherein the fifth dielectric layer has dissimilar etching characteristics with regard to the

cap layer and to the second and the fourth dielectric layers, and wherein the first and fifth dielectric layers have similar etching characteristics;

- g) simultaneously anisotropically etching a power line trench pattern and a via pattern through the fifth, fourth and third dielectric layers, in a first etching sequence; and
- h) anisotropically etching a signal line trench, overlaying the via pattern, through the fifth and fourth dielectric layers, anisotropically etching the via pattern to the substrate thereby forming a via hole extending from the signal line trench to the substrate, and anisotropically etching the power line trench pattern through the second dielectric layer thereby forming a power line trench, in a second etching sequence.

58. (previously prelim. amendment, previously withdrawn) An integrated circuit structure fabricated in accordance with a process comprising:

- a) depositing a first dielectric layer on a substrate;
- b) depositing a second dielectric layer on the first dielectric layer, wherein the first and second dielectric layers have dissimilar etching characteristics;
- c) depositing a third dielectric layer on the second dielectric layer, wherein the second and third dielectric layers have dissimilar etching characteristics and wherein the first and third dielectric layers have similar etching characteristics;
- d) simultaneously anisotropically etching a power line trench and a via pattern through the third and second dielectric layers, in a first etching sequence; and
- e) anisotropically etching a signal line trench, overlaying the via pattern, through the third dielectric layer, and simultaneously etching the via pattern to the substrate thereby forming a via hole extending from the signal line trench to the substrate, in a second etching sequence.

59. (previously prelim. amendment, previously withdrawn) An integrated circuit structure fabricated in accordance with a process comprising:

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CONDITION OF CLAIMS REMAINING

In view of the above, applicant submits that the claims remaining in the application are in a condition for allowance. The Examiner is invited to call the undersigned in the event the Examiner believes that there are any issues remaining.

Respectfully submitted,

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